



**Pro-Chem-Co.** INC.

ROLL WITH THE PRO'S  
TECHNICAL DATA

# PRO DRAW 722

## ALL METAL TAPPING GEL

### DESCRIPTION:

**PRO DRAW 722** is a chlorinated wax/oil gel concentrate. **PRO DRAW 722** offers the ultimate in tapping lubricity and tool life.

### BENEFITS:

- Increased Tap Life
- Taps Aluminum, Inconel, & Stainless Steel
- Eliminates Chipping & Galling
- Reduces Tool Breakage
- Economical No Mess Or Waste ("Clings" To Tool)
- Improved Part Finish
- Ideal for all Ferrous Metals
- Applicable to Almost Any Machining operation
- Improved Thread Quality

### APPLICATIONS:

- Hand Tapping
- External Broaching
- CNC Tapping
- Threading
- Gear Cutting
- Cutting/Extruding
- Heavy-Duty Forming
- Blind Hole Tapping
- Peck Drilling & Reaming

### DIRECTIONS FOR USE:

**PRO DRAW 722** is used as received by dipping or flooding applications. **PRO DRAW 722** can be diluted with mineral oil and/or mineral spirits for less demanding cutting or forming operations. **PRO DRAW 722** is chemically engineered to "cling" to your tap or tooling. Mix before use. **PRO DRAW 722** may stain some aluminum and/or alloys. Testing is recommended before use.

### PROPERTIES:

Appearance ----- Light-Amber, Clear, Thick Gel  
Odor ----- Almost Odorless  
Specific Gravity ----- 1.031  
Flash Point ----- 375° F C.O.C.